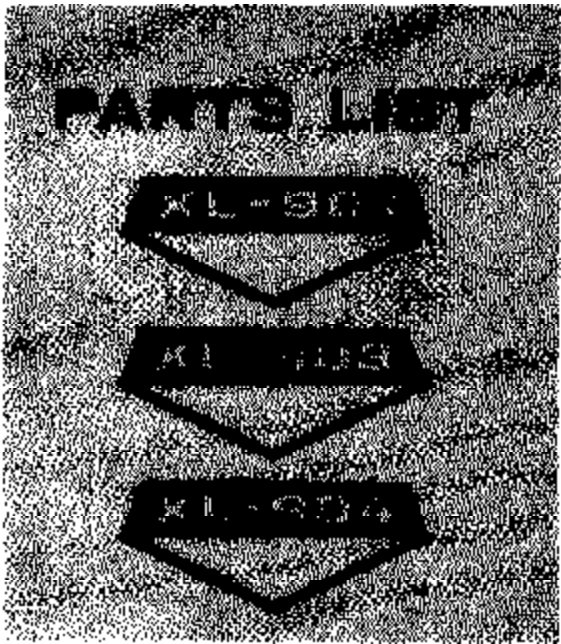
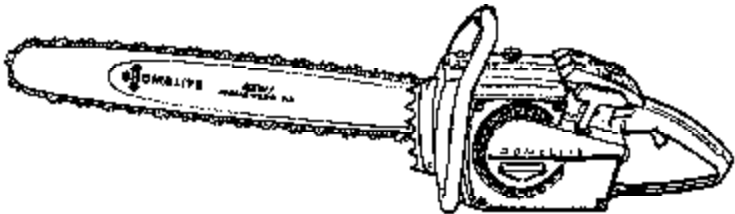


PRICE.25



HOMELITE®



HOMELITE XL-901, XL-903, & XL-904 CHAIN SAW

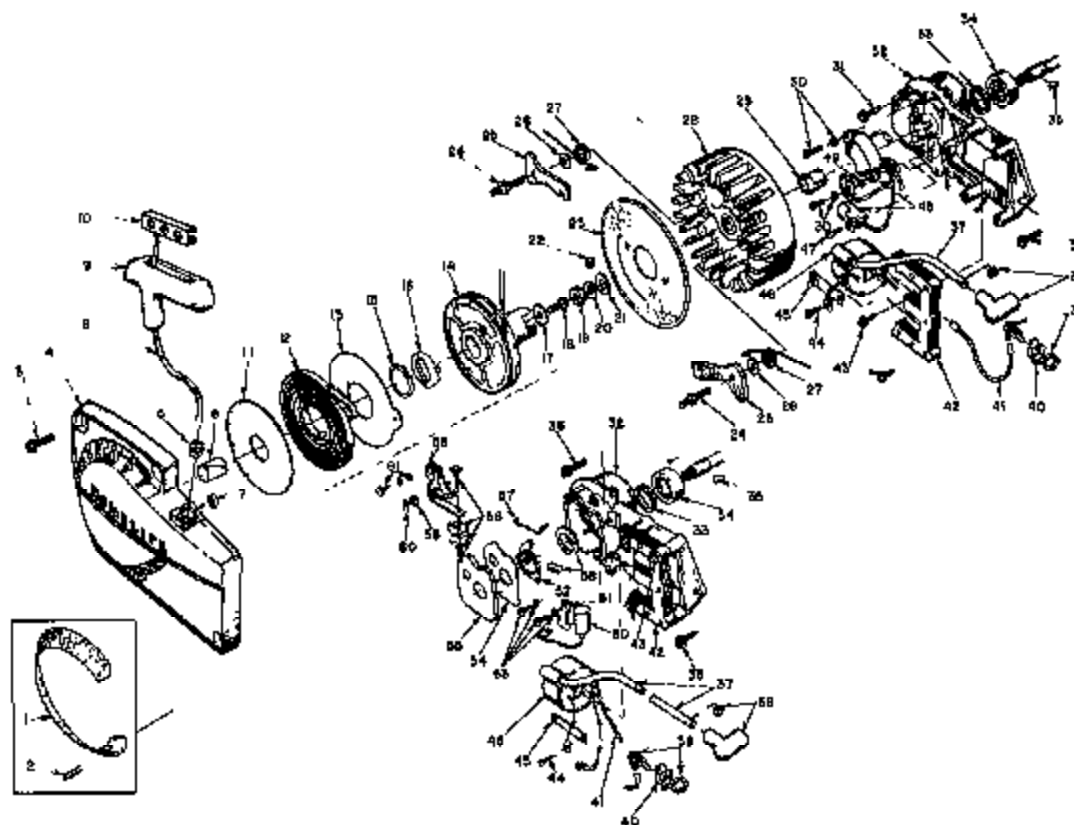


FIGURE 1

No.	Description	Part No.	XL 901	XL 903	XL 904	Qty.	No.	Description	Part No.	XL 901	XL 903	XL 904	Qty.
1	SCREEN - (optional)	A-64421	X	X	X	1	31	SCREW - hex, 12-24 x 5/8	B0707			X	3
2	Includes: FASTENER-screen (optional)	84418-1	X	X	X	6	32	PLATE - back	A-68853	X	X		1
3	SCREW - hex, 12-24 x 5/8	80878	X	X	X	4	33	PLATE - back & trigger	A-68766			X	1
4	HOUSING - fan	A-84504	X	X	X	1	34	Includes: SEAL	88688-A	X	X	X	1
5	Includes: BUSHING - rope	88313	X	X	X	1	35	BEARING - roller	83185	X	X	X	1
6	BUSHING - starter post						36	KEY	75078	X	X	X	1
7	BUSHING - rewind spring	64443	X	X	X	1	37	SCREW - hex, 12-24 x 11/16	80761	X	X		4
8	ROPE - starter	88908	X	X	X	1	38	SCREW - hex, 12-24 x 11/16	80761			X	1
9	GRIP - rope	88316	X	X	X	1	39	LEAD - tension	83632	X	X	X	1
10	INSERT	88847	X	X	X	1	40	TERMINAL - spark plug	A-38088	X	X	X	1
11	SHIELD - spring (inner)	88668	X	X	X	1	41	SWITCH - w/out	A-57650-3	X	X	X	1
12	SPRING - rewind	83888-A	X	X	X	1	42	PLATE - "On-Off"	72088-A	X	X	X	1
13	SHIELD - spring (outer)	88668-A	X	X	X	1	43	LEAD - ground	A-69081	X	X	X	1
14	PULLEY and Cup Assembly	A-84446	X	X	X	1	44	CORE - coil	88630	X	X	X	2
15	Includes: BUSHING - spring lock	84400	X	X	X	1	45	SCREW - core	84081	X	X	X	4
16	LOCK - spring	84049-A	X	X	X	1	46	SCREW - coil clip	88872	X	X	X	1
17	WASHER - retaining	88783	X	X	X	1	47	CLIP - coil retaining	88726	X	X	X	1
18	SCREW - hex 10-32 x 1/2	80648	X	X	X	2	48	COIL - ignition	88626	X	X		1
19	NUT - hex, 3/8-24	81124	X	X	X	1	49	COIL - ignition	88626-A			X	1
20	WASHER - lock, 3/8	83102	X	X	X	1	50	SCREW - condenser clamp	64022			X	1
21	WASHER - flat, 3/8	84010-I	X	X	X	1	51	SWITCH & CONDENSER	80782			X	1
22	NUT - lock, 10-32	81109-3	X	X	X	2	52	WASHER - external tooth, 48	88029			X	1
23	SCREEN - air	84197-A	X	X	X	1	53	CONDENSER - ignition	83828	X	X		1
24	STUD - pawl	88787-B	X	X	X	2	54	CLAMP - condenser	83627	X	X		1
25	PAWL - starter	88788	X	X	X	2	55	RETAINER - felt	88820	X	X		1
26	WASHER	88851	X	X	X	2	56	SCREW	55411	X	X		8
27	SPRING - pawl	88788	X	X	X	2	57	GASKET - cover	88316	X	X		1
28	NOTOR	88900	X	X		1	58	COVER - breaker box	88317	X	X		1
29	NOTOR	88837			X	1	59	TERMINAL BLOCK GROUP	A-58834	X	X		1
30	CLIP - dust	84032			X	1	60	SPRING - cover (clip)	78413	X	X		1
							61	POINT SET - w/leads	A-68881	X	X		1
								Includes: WASHER - point	88028	X	X		1
								CLIP - post	89008	X	X		5
								SCREW GROUP - points	78421	X	X		1

* Denotes new parts.

ALWAYS FURNISH MODEL AND SERIAL NUMBER WHEN ORDERING PARTS

HOMELITE XL-901, XL-903, & XL-904 CHAIN SAW

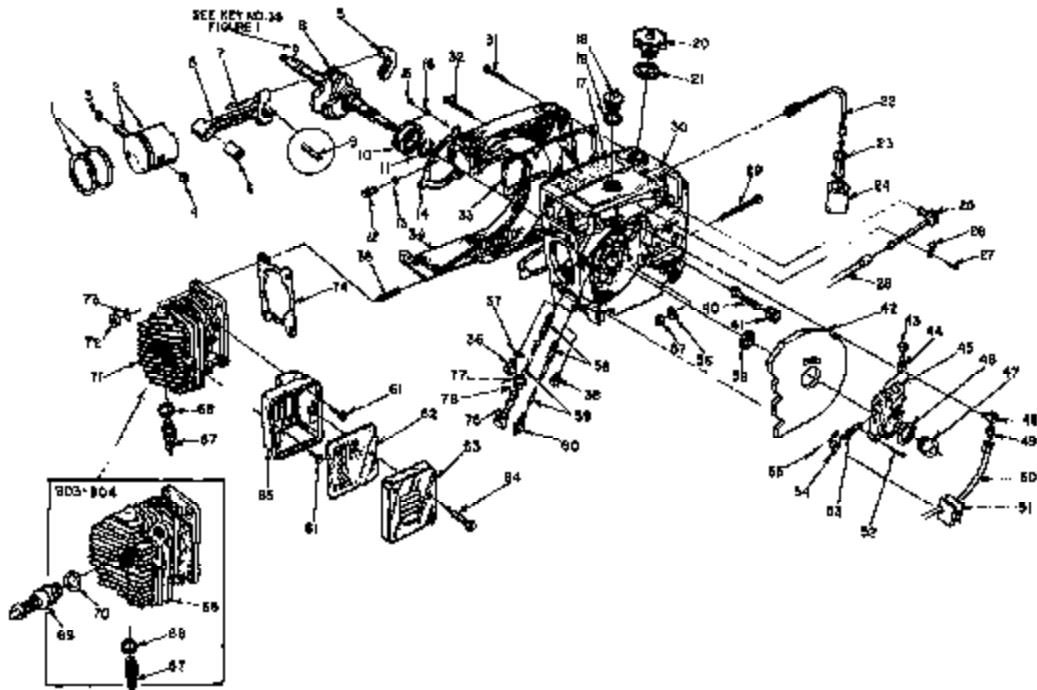


FIGURE 2

No.	Description	Part No.	XL 901	XL 903	XL 904	Qty.	No.	Description	Part No.	XL 901	XL 903	XL 904	Qty.
1	RING - piston (2" bore)	55038	X			2	35	STUD	66873	X	X	X	4
	RING - piston (2 1/16" bore)	55037		X	X	2	36	CAP	83115	X	X	X	1
2	PISTON & PIN - 2" bore	A-63780-A	X			1	37	WASHER	84138	X	X	X	1
	PISTON & PIN - 2 1/16" bore	A-83781-A		X	X	1	38	PLUG - pipe	28097	X	X	X	1
3	Includes: RING - retaining	55095	X	X	X	1	39	SEAL	55688-A	X	X	X	1
4	RING - retaining	54748	X	X	X	1	40	STUD - guide bar	55784-A	X	X	X	2
5	ROD - connecting	A-63200	X	X	X	1	41	INSERT - threaded	55896-A	X	X	X	2
6	Includes: BEARING - needle	55861	X	X	X	1	42	SHIELD - saw dust	A-84715	X	X	X	1
7	BOREW - socket cap, 8-32 x 5/16	80805	X	X	X	2	43	SCREW - gear	55737	X	X	X	1
8	CRANKSHAFT	55625-1	X			1	44	GASKET	55736	X	X	X	1
	CRANKSHAFT	55625-2		X	X	1	45	HOUSING - automatic oiler	A-83481-B	X	X	X	1
9	BEARING - needle (28 rollers)	A-64521	X	X	X	1	46	SEAL - felt	55828	X	X	X	1
10	BEARING - ball	55190-S	X	X	X	1	47	GEAR - worm	55875	X	X	X	1
11	RING - retaining	55319-A	X	X	X	1	48	CONNECTOR - elbow	31734	X	X	X	1
*12	VALVE - check	A-65606	X	X	X	1	*49	FITTING - straight	55668	X	X	X	1
*13	"O" RING	55613	X	X	X	1	*50	LINE - oil	A-65703	X	X	X	1
14	GASKET - sealing	55319	X	X	X	1	*51	GROMMET - oil line	55357	X	X	X	1
15	SCREW - bearing retaining	55704	X	X	X	2	52	SCREW - fl., 8-32 x 3/4	55248	X	X	X	3
16	WASHER - lock	55705	X	X	X	2	53	PLUNGER - gear	55750	X	X	X	1
17	DECAL - caution	54144	X	X	X	1	54	BEARING - flanged	55718	X	X	X	1
18	CAP - oil (vented)	A-64310	X	X	X	1	55	SCREW - pan, 4-40 x 1/4	55818	X	X	X	2
19	Includes: GASKET	55807	X	X	X	1	56	PIN - guide bar adjusting	55783-1	X	X	X	1
	VALVE - vent (not shown)	53728	X	X	X	1	57	NUT - lock, 1/4-20	51108	X	X	X	1
*20	CAP - fuel	A-85809	X	X	X	1	58	FILTER - oil	A-64283	X	X	X	2
21	Includes: GASKET	55857	X	X	X	1	59	LINE - oil pickup	55606	X	X	X	1
*22	LINE - flexible fuel	55593	X	X	X	1		LINE - oil pickup	55000		X	X	2
23	FILTER - fuel	A-55251	X	X	X	1	*60	CONNECTOR - oil filter	55683	X	X	X	1
24	Includes: FILTER	55259	X	X	X	1	61	SCREW - hex, 12-24 x 5/8	55876	X	X	X	3
*25	LINE - fuel	A-65698	X	X	X	1	62	BAPPLE - muffler	53521-A	X	X	X	1
*26	CLAMP - fuel line	55597-1	X	X	X	1	63	CAP - muffler	53520-S	X	X	X	1
27	SCREW - pan, 8-32 x 5/16	55605	X	X	X	1	64	SCREW - shoulder	55855-A	X	X	X	3
*28	LINE - fuel	55718	X	X	X	1	65	BODY - muffler	A-83535-1A	X	X	X	1
29	SCREW - guide bar adjusting	53357	X	X	X	1	*66	CYLINDER - 2 1/16" bore	55607-1	X	X	X	1
*30	CRANKCASE & TANK	A-64879	X	X	X	1	67	SPARK PLUG	55547-S	X	X	X	1
	Includes: GASKET (not shown)	55838	X	X	X	1	68	Includes: GASKET	55038	X	X	X	1
	CAP (not shown)	55338	X	X	X	1	*69	VALVE - decompression	A-65883	X	X	X	1
31	SCREW - fl., hd., 8-32 x 5/8	55146	X	X	X	5		Includes: WASHER - copper	55825	X	X	X	1
32	SCREW - fl., hd., 8-32 x 1 3/4	55147	X	X	X	9	71	CYLINDER - 2" bore	55012-S	X	X	X	1
33	GASKET - fuel tank	55331	X	X	X	1	72	NUT - hex, 1/4 x 3/8	51061-S	X	X	X	4
*34	COVER - fuel tank	55686-4	X	X	X	1	73	WASHER - lock, 1/4	55008	X	X	X	4
							74	GASKET - cylinder	53778	X	X	X	1
							75	TUBE - oil line	53482-A	X	X	X	1
							76	"O" RING	55408	X	X	X	1
							77	GASKET - oil line tube	53751	X	X	X	1

* Denotes new parts.

ALWAYS FURNISH MODEL AND SERIAL NUMBER WHEN ORDERING PARTS.

HOMELITE XL-901, XL-903, & XL-904 CHAIN SAW

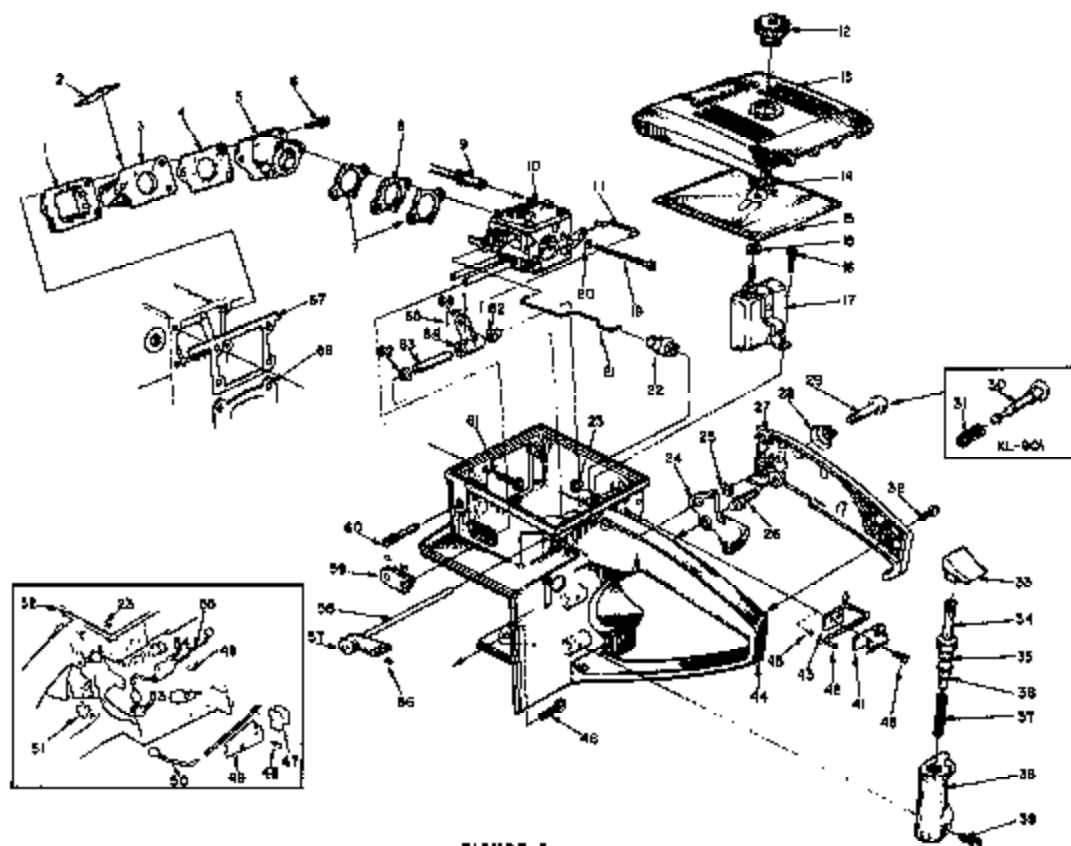


FIGURE 3

No.	Description	Part No.	XL 901	XL 903	XL 904	Qty.	No.	Description	Part No.	XL 901	XL 903	XL 904	Qty.
1	RETAINER	63870	X	X	X	1	33	BUTTON	63822	X	X	X	1
2	VALVE - reed	63186	X	X	X	4	34	PLUNGER - oil pump	A-67634-18	X	X	X	1
3	SEAT - reed valve	63871-A	X	X	X	1	35	Includes: "O" RING - shaft	59074	X	X	X	1
4	GASKET - seat	65483	X	X	X	3	36	"O" RING - plunger	74388	X	X	X	1
5	SPACER - reed valve seat	63010-1A	X	X	X	1	37	SPRING - plunger	69262	X	X	X	1
6	SCREW - shoulder	65489	X	X	X	2	38	BODY - oil pump	63343-5	X	X	X	1
7	GASKET - carburetor	63254	X	X	X	2	39	SCREW - hex, 8-32 x 7/8	80668	X	X	X	2
8	SPACER - carburetor	63266	X	X	X	1	40	CLAMP - lever	65821-1	X	X	X	1
* 9	LINE - fuel	65718	X	X	X	1	41	LEVER - poppet valve	65630	X	X	X	1
10	CARBURETOR	A-65578	X	X	X	1	42	PLATE	65628-1	X	X	X	1
11	LINK - choke	66608	X	X	X	1	43	HANDLE - throttle	A-65581	X	X	X	1
12	NUT - cover mounting	A-63582-A	X	X	X	1	44	Includes: PLOG - accordion	65889	X	X	X	2
13	COVER - air filter	63634-1	X	X	X	1	45	SCREW - hex, 12-24 x 7/8	80891	X	X	X	1
14	RING - retainer	58819-A	X	X	X	1	46	GROMMET - oil line	65357	X	X	X	1
15	FILTER ELEMENT - air	63341	X	X	X	1	47	SCREW - pan, 8-32 x 3/8	80571	X	X	X	4
16	SCREW - hex, 12-24 x 1/2	80651	X	X	X	1	48	SCREW - pan, 8-32 x 3/8	80571	X	X	X	6
17	DEFLECTOR - air, w/bracket	A-63093	X	X	X	1	49	CLAMP - oil line	65513-1	X	X	X	1
18	Includes: GASKET - mounting out	58892-1	X	X	X	1	50	LINE - oil	A-65688	X	X	X	1
19	SCREW - hex, 10-32 x 2	80980	X	X	X	2	51	VALVE - check	A-65515	X	X	X	1
20	WASHER - lock, No. 10	82046	X	X	X	2	52	SCREW - flt, 8-32 x 5/8	80023-2	X	X	X	1
21	ROD - throttle	63266	X	X	X	1	53	VALVE - check	A-65509	X	X	X	1
22	BOOT - throttle rod	58948	X	X	X	1	54	CLAMP - oil line	65680-1	X	X	X	1
23	NUT - lock, 8-32	81126	X	X	X	4	55	LINE - oil	A-62700	X	X	X	1
24	NUT - lock, 8-32	81126	X	X	X	1	56	SCREW - spec., 8-32 x 5/16	80701	X	X	X	1
* 25	TRIGGER - throttle	65745	X	X	X	1	57	LEVER - choke	65490-2	X	X	X	1
26	RING - retaining	65409	X	X	X	1	58	SHAFT - choke	65510	X	X	X	1
* 27	PIN - throttle lock adj.	65713	X	X	X	1	59	GROMMET	65658	X	X	X	1
* 28	COVER - throttle handle	A-65632	X	X	X	1	60	SCREW - idle adjustment	83388	X	X	X	1
	Includes: BUSHING - throttle lock (not shown)	69064	X			1	61	SCREW - hex, 12-24 x 5/8	80876	X	X	X	4
	BUSHING - throttle lock (not shown)	65878		X	X	1	62	BUSHING - throttle handle	65400	X	X	X	2
* 29	SPRING - lock	65714		X	X	1	63	SLEEVE - spacer	65716	X	X	X	1
30	PIN - throttle lock	65822		X	X	1	64	BELL CRANK - choke	65511	X	X	X	1
31	PIN - throttle lock	58824	X			1	65	PIN - cotter	66301	X	X	X	1
32	SCREW - pan, 8-32 x 1/2	65460	X			1	66	PIN - cotter	66304	X	X	X	1
		65460	X	X	X	2	67	GASKET - throttle handle	63779-A	X	X	X	1
							68	GASKET - cylinder	63778	X	X	X	1

* Denotes new parts.

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HOMELITE XL-901, XL-903, & XL-904 CHAIN SAW

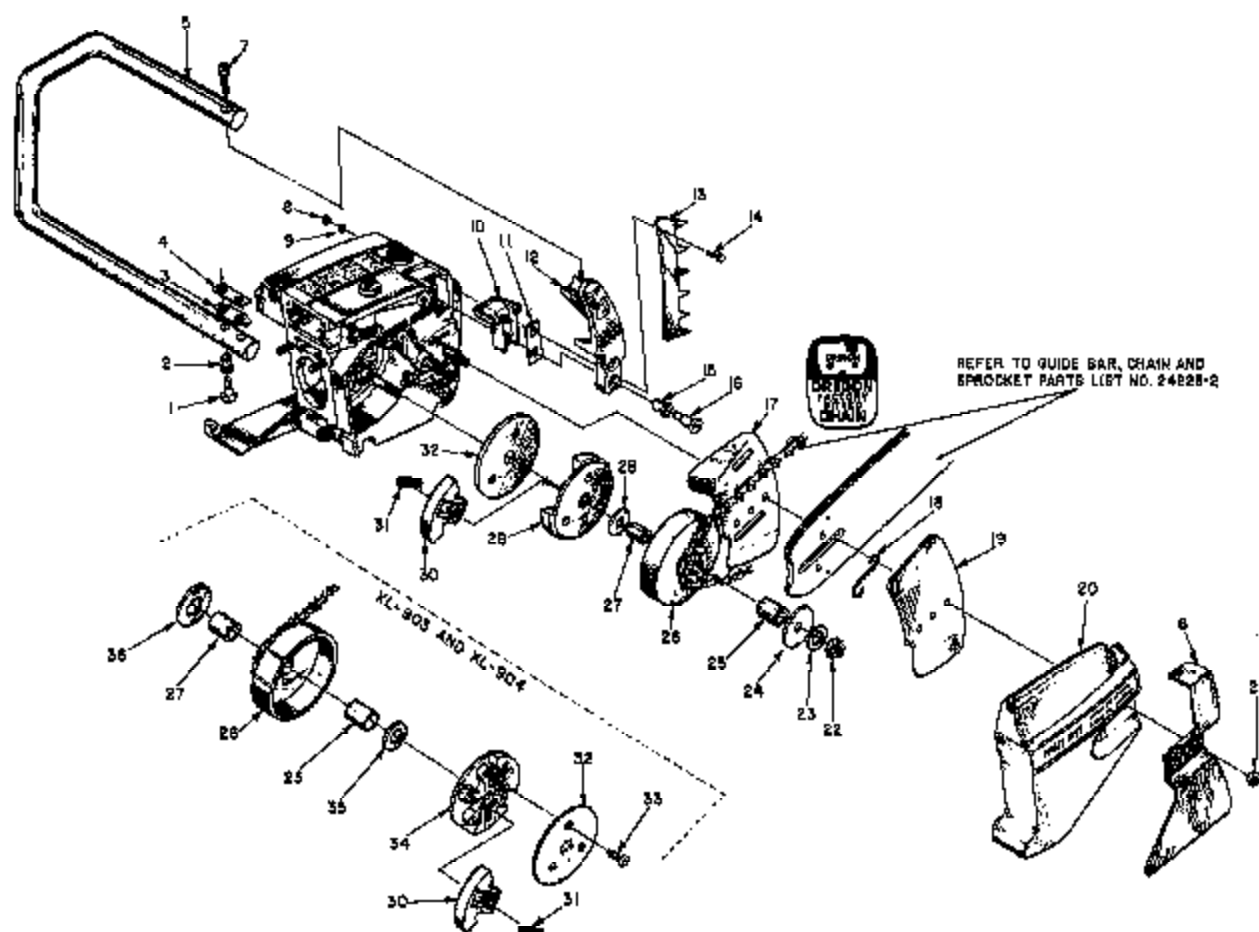


FIGURE 4

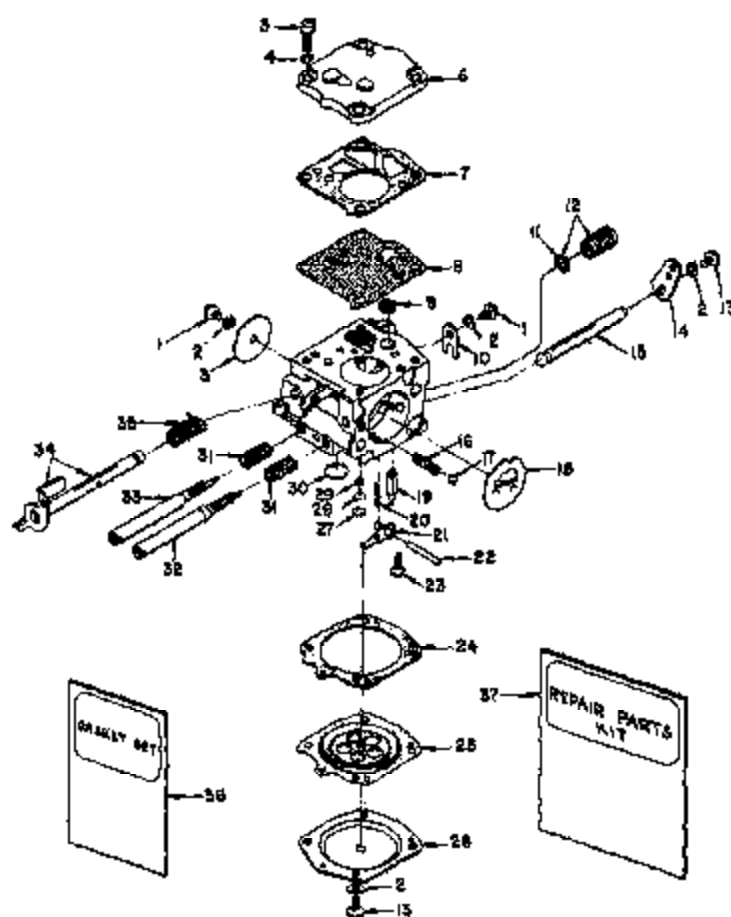
No.	Description	Part No.	XL 901	XL 903	XL 904	Qty.	No.	Description	Part No.	XL 901	XL 903	XL 904	Qty.
* 1	SCREW - shoulder	88620	X	X	X	2	* 16	SCREW - shoulder	88621	X	X	X	2
* 2	GROMMET - handle bar	88638	X	X	X	2	17	PLATE - guide bar (inner)	88781	X	X	X	1
* 3	PLATE - handle bar	88699	X	X	X	1	18	SPRING - guide bar	84448	X	X	X	1
* 4	SPACER - handle bar	88642	X	X	X	1	19	PLATE - guide bar (outer)	88782	X	X	X	1
* 5	HANDLE BAR - flush out	A-88683-3	X	X	X	1	20	COVER - drivecase	88009-2	X	X	X	1
* 6	KIT - full wrap around optional	A-88894	X	X	X	1	21	NUT - 8/18-18	81198	X	X	X	2
	Includes: HANDLE BAR - (wrap around)	A-88814-2	X	X	X	1	22	NUT - lock, 3/8-24	81192	X			1
* 7	GUARD-CHAIN	84887-1	X	X	X	1	23	WASHER - flat, 3/8	84010-1	X			1
* 8	BRACKET - handle bar	88607-6	X	X	X	1	24	WASHER - thrust (outer)	88828	X			1
* 9	KIT - 3/4 wrap around optional	A-88902	X	X	X	1	25	BEARING - needle	84124	X	X	X	1
* 10	Includes: HANDLE BAR	A-88900	X	X	X	1	26	SPROCKET & DRUM					
	BRACKET	88607-5	X	X	X	1		Standard - 3/8" pitch, 7 tooth	A-88884	X	X	X	1
	BRACE	88899	X	X	X	1		Optional - 3/8" pitch, 8 tooth	A-88885	X	X	X	1
	SCREW - hex, 12-24 x 3/4	80887	X	X	X	1		404" pitch, 7 tooth	A-88908	X	X	X	1
7	SCREW - socket 1/4-20 x 1	80428	X	X	X	1		404" pitch, 8 tooth	A-88837	X	X	X	1
8	NUT - 12-24	81088	X	X	X	2	27	RACE - inner	84128		X	X	1
9	WASHER - lock, No. 12	88058	X	X	X	2		RACE - inner	85746	X			1
* 10	MOUNT - shock	88209	X	X	X	1	28	WASHER - thrust (inner)	88833	X			1
* 11	PLATE - handle bar bracket	88688	X	X	X	1	29	PLATE - clutch	88069-1	X			1
* 12	BRACKET - handle bar (flush out)	88607-2	X	X	X	1	30	SHOE - clutch	84662	X	X	X	2
13	BUMPER - spiked (optional)	83548	X	X	X	1	31	SPRING - clutch	88842	X	X	X	2
14	SCREW - hex, 12-24 x 3/4	80987	X	X	X	2	32	COVER - clutch	88061-1	X	X	X	1
* 15	GROMMET	88618	X	X	X	2	33	SCREW - hex, 1/4-20 x 1/2	84471		X	X	2
							34	PLATE - clutch	88063-2		X	X	1
							35	WASHER - thrust (outer)	88462	X	X	X	1
							36	WASHER - thrust (inner)	88483		X	X	1

* Denotes new parts.

① Wrap around Handle Bar and special Bracket also requires #88880 Brace (not shown) mounted on drivecase cover. Attach Brace to Handle Bar with one #80887 screw.

ALWAYS FURNISH MODEL AND SERIAL NUMBER WHEN ORDERING PARTS.

HOMELITE XL-901, XL-903, & XL-904 CHAIN SAW



Assembly Number
A-65578

TILLOTSON MODEL HS-58A

No.	Part No.	Description	Qty.	No.	Part No.	Description	Qty.
1	80264	†SCREW - rd. hd., 4-40 x 3/16	2	19	59717	†NEEDLE - inlet	1
2	83008-1	†WASHER - lock, #4	4	20	59769	†SPRING - control lever	1
3	25050	SHUTTER - throttle	1	21	59716	†LEVER - inlet control	1
4	83024	WASHER - lock, #6	1	22	58977	†PIN - control lever fulcrum	1
5	80275	SCREW - fl. hd., 5-32 x 3/8	4	*23	58798	†SCREW - oval hd., 4-40 x 1/4	1
6	58975	COVER - fuel pump diaphragm	1	24	58978	GASKET - main diaphragm	1
7	58981	GASKET - pump diaphragm	1	25	58988	†DIAPHRAGM - main control	1
8	58980-R	†DIAPHRAGM - fuel pump	1	26	58979	COVER - main diaphragm	1
9	58974	†SCREEN - fuel inlet	1	27	58994	†PLUG - extension (small)	1
10	58982	CLIP - throttle shaft retaining	1	28	57819	RING - retaining	1
11	74080	GASKET	1	29	59500	SCREEN - channel	1
*12	A-65501	VALVE - governor	1	30	58991	†PLUG - extension (large)	1
13	80591	SCREW - rd. hd., 4-40 x 1/4	5	31	73074	†SPRING - adjustment needle	2
*14	85800	LEVER - choke	1	32	63878	†SCREW - main adjustment	1
*15	85799	SHAFT - choke	1	33	83677	†SCREW - idle adjustment	1
16	73264	SPRING - choke friction	1	34	A-53345	SHAFT - throttle w/lever	1
17	25527	BALL - check	2	35	58450	†SPRING - throttle opening	1
18	58984	SHUTTER - choke	1	*36	56895	†GASKET SET	1
				*37	55895	REPAIR KIT	1

† Indicates contents of Repair Kit.

* Denotes new parts.

HOMELITE XL-901, XL-903, & XL-904 CHAIN SAW

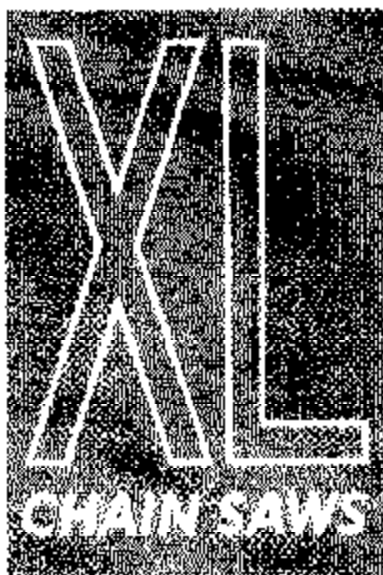
ACCESSORIES

SPARK ARRESTOR ASSEMBLY A-88840-A

SPECIAL TOOLS-available on order

(*) XL-901 only (•) XL-903-904 only

Part No.	Description	Part No.	Description
A-23957-B	COMBINATION WRENCH	A-23841-A	WRENCH - insert (guide bar stud)
22858	PLIERS - piston snap ring	A-23850	PULLER - rotor
23828	WRENCH - socket screw (conn. rod)	• 23430	PLUG - bearing installation (sprocket)
23855	PLUG - bearing installation (conn. rod)	23956	PLUG - bearing and seal installation (back plate)
* A-23137	JACKSCREW	A-23982	REMOVER - bearing (back plate)
• A-23985	JACKSCREW	23846-2	ANVIL - bearing disassembling (back plate)
* 23136-2	BODY - jackscrew	24006-1	PLATE - crankshaft aligning
• 23136-1	BODY - jackscrew	* 23998	ANVIL - roller bearing assembling
* 23850-3	COLLAR - bearing	24230	DRIVEN - hand ("Poidriv")
• 23820-4	COLLAR - bearing	Paint	
23846-1	ANVIL - crankshaft installation	22771	SPRAY CAN - red
* 23769	SLEEVE - seal protecting (crankcase)	22918	SPRAY CAN - blue
• 23971	SLEEVE - seal protecting (crankcase)	23500	SPRAY CAN - white
23972	SLEEVE - seal installation (crankcase)	23263	SPRAY CAN - green
23967	PLUG - seal installation (crankcase)	22772	SPRAY CAN - black
23987	SHIM - piston gap		
A-23834	WRENCH - clutch		



HOMELITE

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